GLENTEK BRUSHLESS SERVO MOTORS
GMB5600 SERIES

Revision: 2/19/26

Glentek's GMB5600 series of high performance, permanent magnet Brushless servo motors utilize high-energy Neodymium-Iron- Boron (NdFeB) magnets, which provide more torque in a smaller package with higher dynamic performance than traditional ferrite magnet designs. In addition, due to high torque to inertia ratio of these motors, they are ideal for applications which require high acceleration and deceleration characteristics or where the physical size of the motor is a major concern.

- Continuous Torque Range:
130 Lb-in (14.7 Nm) to 360 Lb-in (40.7 Nm)
- Peak Torque Range:
390 Lb-in (44.1 Nm) to 1080 Lb-in (122.1 Nm)

GMB5600 SERIES FEATURES
High-energy Neodymium-Iron-Boron (NdFeB) magnet design with low inertia rotors provides a high dynamic performance.
Special design provides ultra smooth operation (i.e. low cogging torque) at all speeds.
Worldwide standard mounting configurations are available (English and Metric). Optional custom mounting configurations are available to meet virtually any requirement.
Normally closed thermal switch provides over temperature protection.
Encoder with commutation tracks, brushless resolvers or Hall sensors are standard feedback devices offered
Various electrical windings are available as standard to suit both low (120 VAC) and high (230 VAC and 460 VAC) voltage drives in order to provide optimum speed and torque characteristics. Optional custom electrical windings are available.
Shaft Keyway.
Class H insulation standard.
Standard operating temperature is dependent on the feedback device installed. Motors with resolver feedback can be specially configured to operate down to -40°C.
Optional 24VDC holding brakes are available.
Constructed to withstand the toughest industrial environment with rugged, high performance bearings and TENV construction with IP65 sealing standard (shaft seal required for IP65 sealing).
RoHS compliant.
CE marked.
UL Recognized Component for US and Canada.

GMB5600 SERIES ENVIRONMENTAL CONDITIONS	
Storage Temperature:	-20°C to 70°C
Operating Temperature:	Standard: -20°C to 40°C, without derating, derate torque 10% per 10°C above 40°C Special: -40°C to 40°C, without derating, derate torque 10% per 10°C above 40°C
Humidity:	5% to 95% relative humidity, non-condensing
Altitude:	Up to 1000m without derating, derate torque 10% per 1000m above 1000m

GMB5600 SERIES SELECTION TABLE

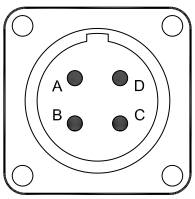
K_T = Torque Constant • K_V = BEMF = V_{RMS} Phase-to-Phase/1000 RPM • R_A = Phase-to-Phase Resistance • L_A = Phase-to-Phase Inductance

Model Number	Power @ Rated Speed		Speed, RPM		Cont. Stall Rating			Peak Stall Rating			K_T		K_V	R_A	L_A	Rotor Inertia	
	HP	KW	Max	Rated	Lb-in	Nm	Amps	Lb-in	Nm	Amps	Lb-in/A	Nm/A	V	Ω	mH	Lb-in-sec²	Kg-m²
GMB5627-70	3.63	2.71	2700	2200	130	14.7	16	390	44.1	49	7.9	0.9	70	0.54	3.5	0.0111	0.00125
GMB5627-115	2.31	1.72	1700	1400	130	14.7	10	390	44.1	30	13.0	1.47	115	1.5	10.0	0.0111	0.00125
GMB5654-70	5.86	4.37	2700	2200	210	23.7	26	630	71.1	79	7.9	0.9	70	0.20	1.6	0.0197	0.00223
GMB5654-115	3.73	2.78	1700	1400	210	23.7	16	630	71.1	48	13.0	1.47	115	0.50	4.1	0.0197	0.00223
GMB5681-80	6.75	5.04	2400	1900	280	31.6	31	840	94.8	93	9.1	1.02	80	0.17	1.5	0.0287	0.00324
GMB5681-115	4.98	3.71	1700	1400	280	31.6	21	840	94.8	64	13.0	1.47	115	0.34	2.9	0.0287	0.00324
GMB56108-80	8.68	6.47	2400	1900	360	40.7	40	1080	122.1	119	9.1	1.02	80	0.12	1.1	0.0370	0.00418
GMB56108-115	6.40	4.77	1700	1400	360	40.7	28	1080	122.1	83	13.0	1.47	115	0.22	1.9	0.0370	0.00418

NOTE: All ratings based on a 25°C ambient temperature with the motor face mounted to a 14" x 14" x 3/4" aluminum heatsink. The values for Max and Rated Speed are for motors operated with a 230 VAC power supply. Current values are in peak phase current.

CONNECTORS & PIN-OUT INFORMATION

4-Pin MS connector MS3102R22-22P



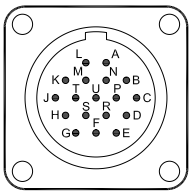
FRONT VIEW

Straight Mating Connector, MS3106F22-22S

Pin#	Function
A	Phase R
B	Phase S
C	Phase T
D	Case Ground

Special mounting options are available. Please contact a Glentek Sales Engineer for detailed information.

18-Pin MS connector MS3112E14-18P

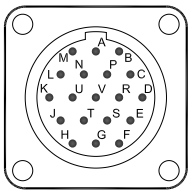


FRONT VIEW

Straight Mating Connector, MS3116F14-18S

Pin#	Function
	Resolver
A	Brake +
B	Brake -
C	Brake Shield
D	Resolver Shield
E	Reference
F	Since Ground
G	Cosine Ground
H	Sine
J	N/C
K	N/C
L	N/C
M	N/C
N	Temperature Switch
P	N/C
R	Reference Ground
S	Cosine
T	N/C
U	Temperature Switch

19-Pin MS connector MS3112E14-19P



FRONT VIEW

Straight Mating Connector, MS3116F14-19S

Pin#	Function	
	Resolver	Encoder with Commutation Track
A	Temperature Switch	Temperature Switch
B	Temperature Switch	Temperature Switch
C	Resolver Shield	Encoder Shield
D	N/C	Encoder +5VDC
E	N/C	Encoder Common
F	Sine Ground	Channel A+
G	Sine +	Channel A-
H	Cosine Ground	Channel B+
J	Cosine +	Channel B-
K	Reference Ground	Channel Z+
L	Reference	Channel Z-
M	N/C	Comm. Track S1+
N	N/C	Comm. Track S1-
P	N/C	Comm. Track S2+
R	N/C	Comm. Track S2-
S	N/C	Comm. Track S3+
T	N/C	Comm. Track S3-
U	Brake +	Brake +
V	Brake -	Brake -

GMB5600 SERIES BRAKE OPTION

Motor Frame Size	Extension	Torque		Power	Current	Resistance	Inductance
	in. (mm)	Lb-in	Nm	Watts	A	Ω	mH
GMB5600	2.25 (57)	318	36	26	1.1	22	130

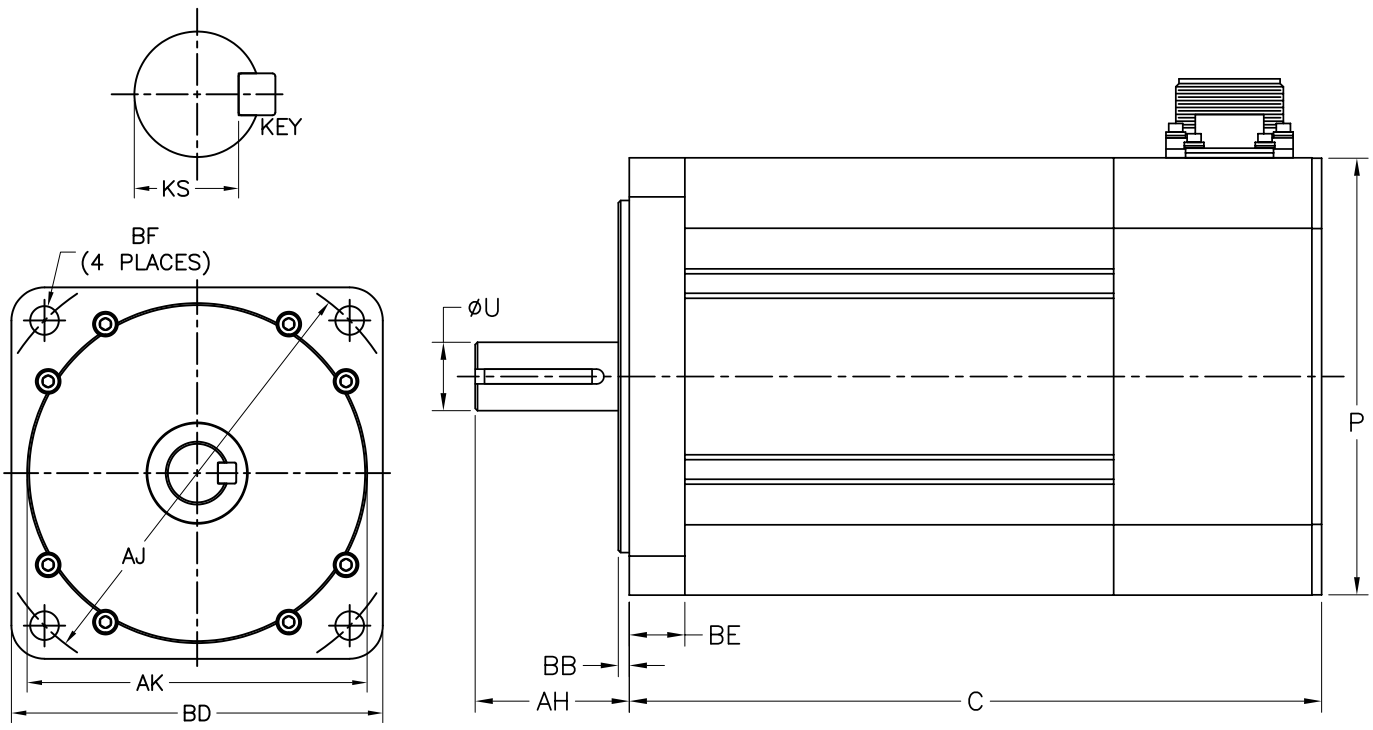
Note:
Brakes are optional. All brakes require 24 VDC input voltage. The values for "Extension" represent the nominal maximum length that the brake will add to the motor. For some models, the extension will be less. Please contact one of our sales engineers for the exact values.

SHAFT LOAD RATINGS

Motor Frame Size	Radial Shaft Load		Axial Shaft Load	
	Lbs	N	Lbs	N
GMB5600	150	670	50	220

Note: This table is for general guidance only. Shaft load ratings are approximations and will vary with shaft diameter, the location of the load on the shaft, speed (RPM), bearings, and more. The values in the table are for a load located 1" (25.4 mm) from the mounting face of the motor and at 3000 RPM.

GMB5600 SERIES DIMENSIONS

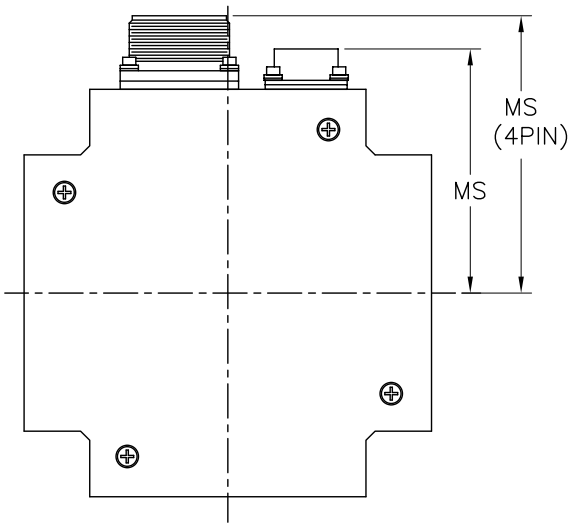


Model Number	Kg (lbs.)	C (max)	P (max)	Shaft				Flange/Face				Mounting Hole		
				AH	U	KEY	KS	AK	BB	BD	BE	AJ	BF Dia.	Tap
GMB5627-XXX-M	**15.0** (33.0)	**255.0** (10.0)	**142.0** (5.59)	**50.00** (1.97)	**24.00** (0.945)	**M8 X M7 X 38**	**19.8 - 20.0**	**130.00** (5.118)	**3.60** (0.142)	**142.00** (5.59)	**20.1** (0.79)	**165.00** (6.496)	**11.00** (0.433)	**THRU**
GMB5654-XXX-M	**22.7** (49.9)	**332.0** (13.1)	**142.0** (5.59)	**50.00** (1.97)	**24.00** (0.945)	**M8 X M7 X 38**	**19.8 - 20.0**	**130.00** (5.118)	**3.60** (0.142)	**142.00** (5.59)	**20.1** (0.79)	**165.00** (6.496)	**11.00** (0.433)	**THRU**
GMB5681-XXX-M	**30.4** (66.9)	**408.0** (16.1)	**142.0** (5.59)	**50.00** (1.97)	**32.00** (1.260)	**M10 X M8 X 36**	**26.8 - 27.0**	**130.00** (5.118)	**3.60** (0.142)	**142.00** (5.59)	**20.1** (0.79)	**165.00** (6.496)	**11.00** (0.433)	**THRU**
GMB56108-XXX-M	**38.6** (84.9)	**484.1** (19.1)	**142.0** (5.59)	**50.00** (1.97)	**32.00** (1.260)	**M10 X M8 X 36**	**26.8 - 27.0**	**130.00** (5.118)	**3.60** (0.142)	**142.00** (5.59)	**20.1** (0.79)	**165.00** (6.496)	**11.00** (0.433)	**THRU**

Note: Dimensions are in **mm** (inches)

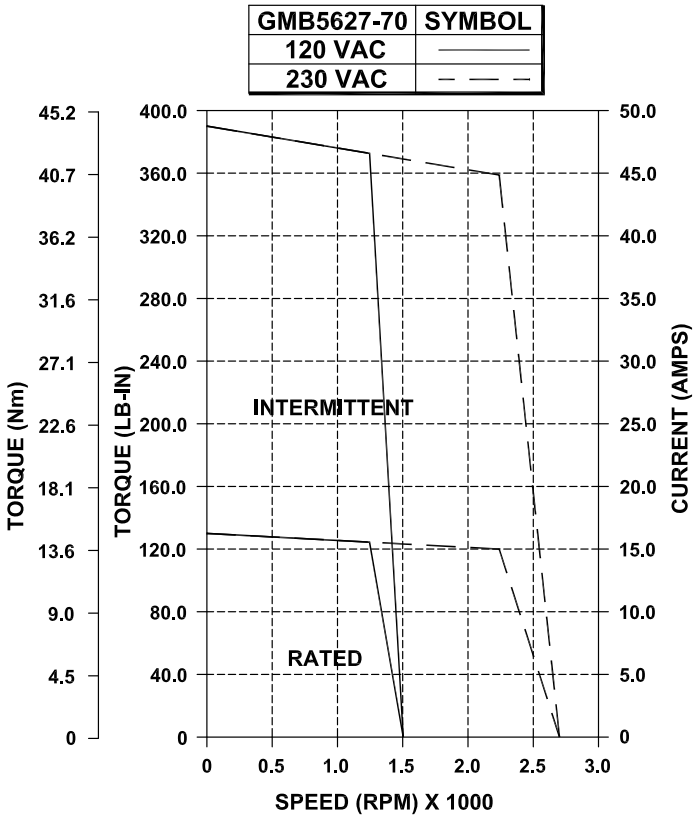
Model Number	Lbs. (Kg)	C (max)	P (max)	Shaft				Flange/Face				Mounting Hole		
				AH	U	KEY	KS	AK	BB	BD	BE	AJ	BF Dia.	Tap
GMB5627-XXX-E	**33.0** (15.0)	**10.06** (255.5)	**5.59** (142.0)	**1.97** (50.0)	**0.875** (22.23)	**.188 SQ X 1.50**	**.761 - 0.771**	**4.500** (114.30)	**0.140** (3.56)	**5.59** (142.0)	**0.81** (20.57)	**5.875** (149.23)		**3/8-16 THRU**
GMB5654-XXX-E	**50.0** (22.7)	**13.06** (331.7)	**5.59** (142.0)	**1.97** (50.0)	**0.875** (22.23)	**.188 SQ X 1.50**	**.761 - 0.771**	**4.500** (114.30)	**0.140** (3.56)	**5.59** (142.0)	**0.81** (20.57)	**5.875** (149.23)		**3/8-16 THRU**
GMB5681-XXX-E	**67.0** (30.4)	**16.06** (407.9)	**5.59** (142.0)	**1.97** (50.0)	**1.250** (31.75)	**.250 SQ X 1.50**	**1.102- 1.112**	**4.500** (114.30)	**0.140** (3.56)	**5.59** (142.0)	**0.81** (20.57)	**5.875** (149.23)		**3/8-16 THRU**
GMB56108-XXX-E	**85.0** (38.6)	**19.06** (484.1)	**5.59** (142.0)	**1.97** (50.0)	**1.250** (31.75)	**.250 SQ X 1.50**	**1.102- 1.112**	**4.500** (114.30)	**0.140** (3.56)	**5.59** (142.0)	**0.81** (20.57)	**5.875** (149.23)		**3/8-16 THRU**

Note: Dimensions are in **inches** (mm)



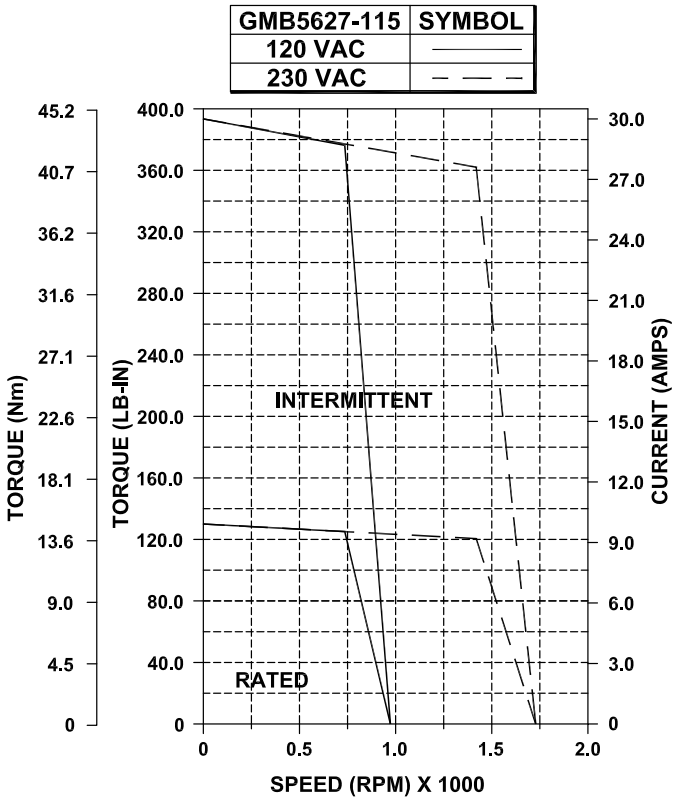
Connectors	MS inches (mm)	MS mm (inches)
4-Pin	**3.8** (96.5)	**96.5** (3.8)
18-Pin	**3.35** (85.0)	**85.0** (3.35)
19-Pin	**3.35** (85.0)	**85.0** (3.35)

GMB5627-70 PERFORMANCE DATA



Power @ Rated Speed	HP	3.63
	KW	2.71
Speed, RPM	Max.	2700
	Rated	2200
Cont. Stall Rating	Lb-in	130
	Nm	14.7
	Amps	16
Peak Stall Rating	Lb-in	390
	Nm	44.1
	Amps	49
Torque Constant	Lb-in/A	7.9
	Nm/A	0.9
Back EMF	V/Krpm	70
Resistance	Ohms	0.54
Inductance	mH	3.5
Armature Inertia	Lb-in-sec²	0.0111
	Kg-m²	0.00125

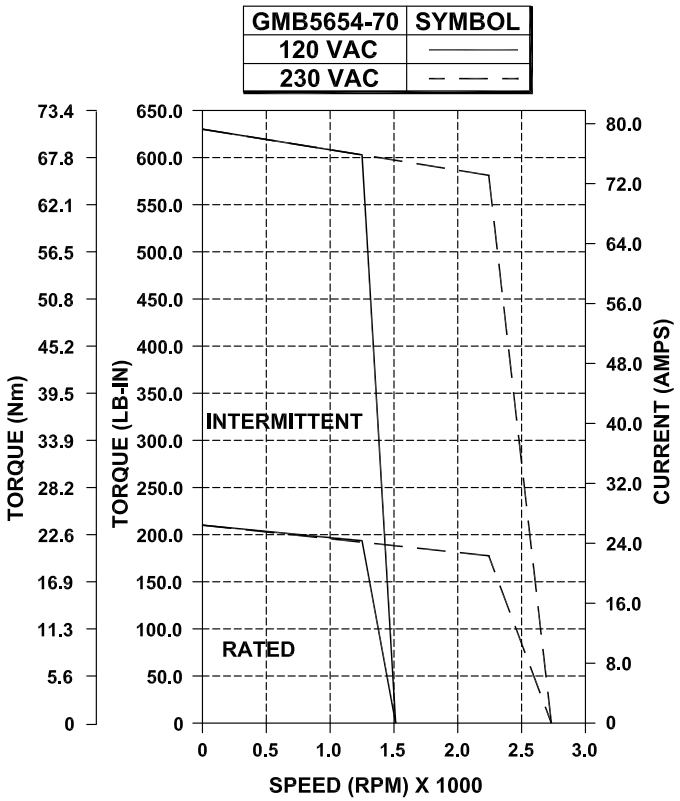
GMB5627-115 PERFORMANCE DATA



Power @ Rated Speed	HP	2.31
	KW	1.72
Speed, RPM	Max.	1700
	Rated	1400
Cont. Stall Rating	Lb-in	130
	Nm	14.70
	Amps	10
Peak Stall Rating	Lb-in	390
	Nm	44.1
	Amps	30
Torque Constant	Lb-in/A	13.0
	Nm/A	1.47
Back EMF	V/Krpm	115
Resistance	Ohms	1.5
Inductance	mH	10.0
Armature Inertia	Lb-in-sec²	0.0111
	Kg-m²	0.00125

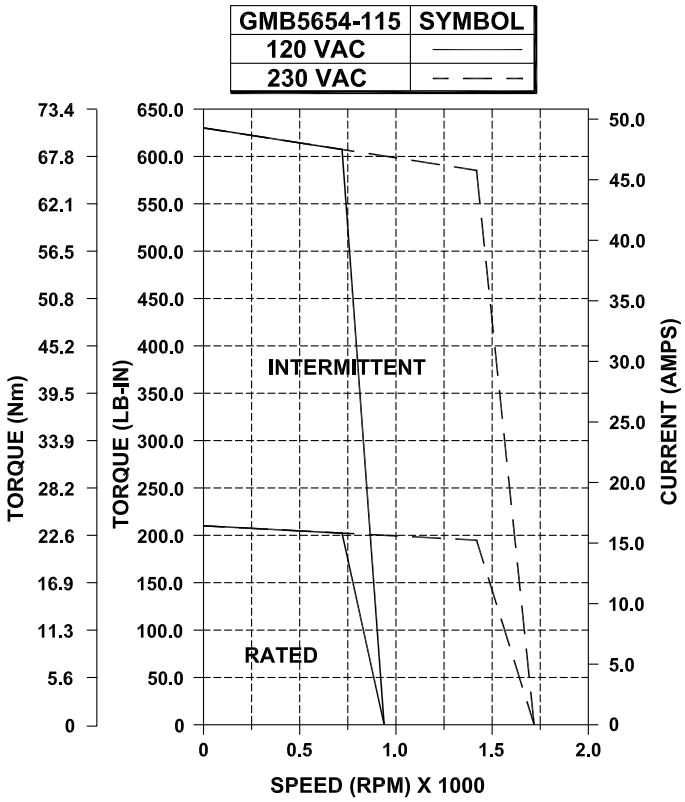
NOTE: All ratings based on a 25°C ambient temperature with the motor face mounted to a 14" x 14" x 3/4" aluminum heatsink.

GMB5654-70 PERFORMANCE DATA



Power @ Rated Speed	**HP**	5.86
	KW	4.37
Speed, RPM	**Max.**	2700
	Rated	2200
Cont. Stall Rating	**Lb-in**	210
	Nm	23.70
	Amps	26
Peak Stall Rating	**Lb-in**	630
	Nm	71.1
	Amps	79
Torque Constant	**Lb-in/A**	7.9
	Nm/A	0.9
Back EMF	**V/Krpm**	70
Resistance	**Ohms**	0.20
Inductance	**mH**	1.6
Armature Inertia	**Lb-in-sec²**	0.0197
	Kg-m²	0.00223

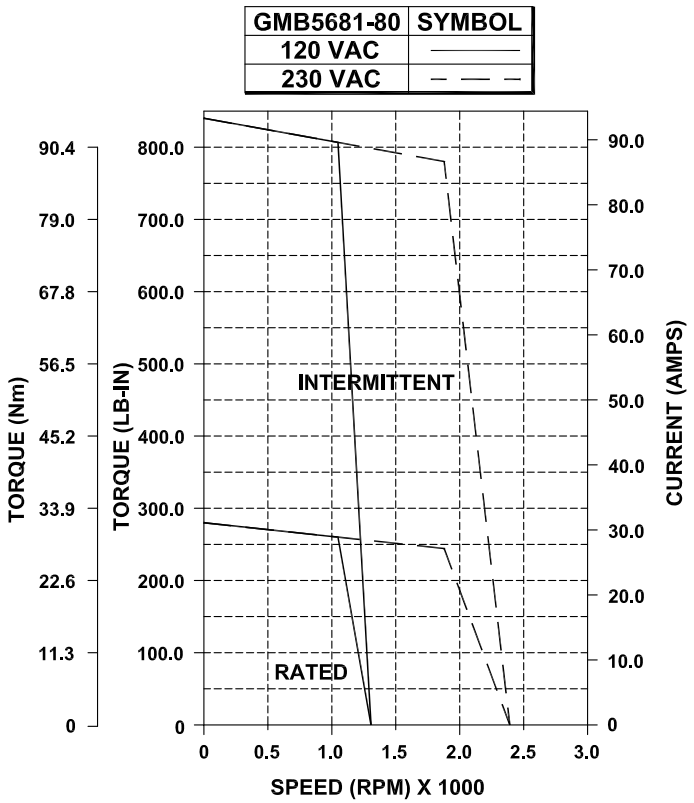
GMB5654-115 PERFORMANCE DATA



Power @ Rated Speed	**HP**	3.73
	KW	2.78
Speed, RPM	**Max.**	1700
	Rated	1400
Cont. Stall Rating	**Lb-in**	210
	Nm	23.7
	Amps	16
Peak Stall Rating	**Lb-in**	630
	Nm	71.1
	Amps	48
Torque Constant	**Lb-in/A**	13.0
	Nm/A	1.47
Back EMF	**V/Krpm**	115
Resistance	**Ohms**	0.50
Inductance	**mH**	4.1
Armature Inertia	**Lb-in-sec²**	0.0197
	Kg-m²	0.00223

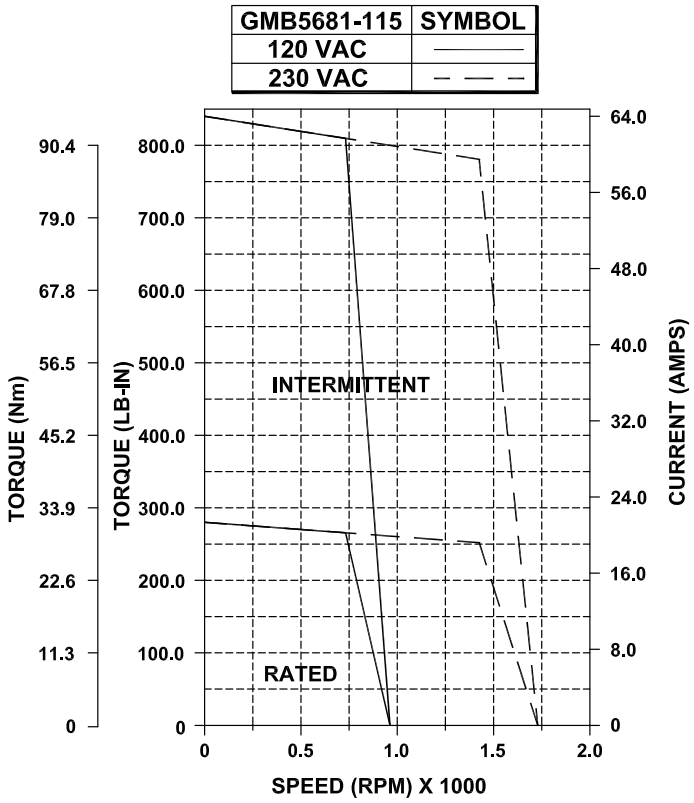
NOTE: All ratings based on a 25°C ambient temperature with the motor face mounted to a 14" x 14" x 3/4" aluminum heatsink.

GMB5681-80 PERFORMANCE DATA



Power @ Rated Speed	HP	6.75
	KW	5.04
Speed, RPM	Max.	2400
	Rated	1900
Cont. Stall Rating	Lb-in	280
	Nm	31.6
	Amps	31
Peak Stall Rating	Lb-in	840
	Nm	94.8
	Amps	93
Torque Constant	Lb-in/A	9.0
	Nm/A	1.02
Back EMF	V/Krpm	80
Resistance	Ohms	0.17
Inductance	mH	1.5
Armature Inertia	Lb-in-sec²	0.0287
	Kg-m²	0.00324

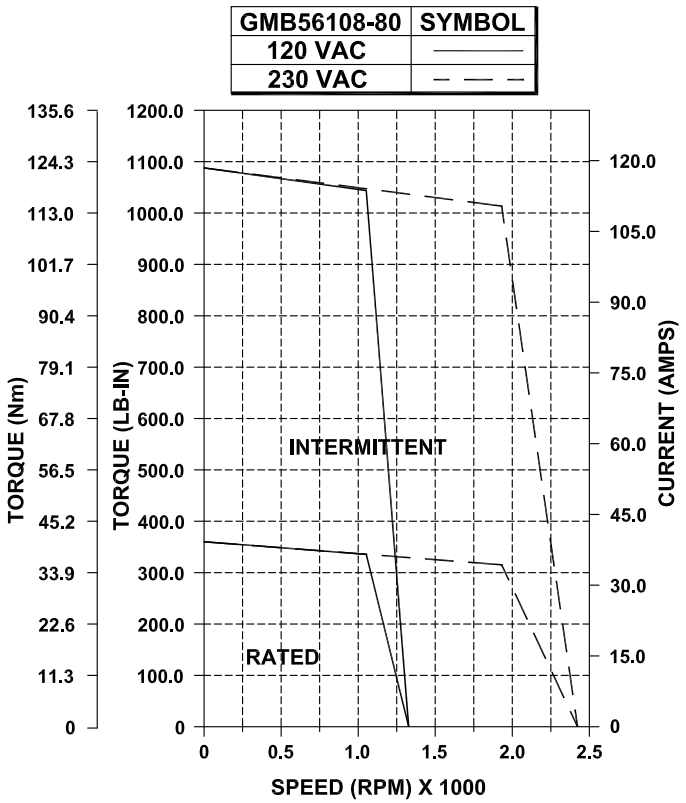
GMB5681-115 PERFORMANCE DATA



Power @ Rated Speed	HP	4.98
	KW	3.71
Speed, RPM	Max.	1700
	Rated	1400
Cont. Stall Rating	Lb-in	280
	Nm	31.6
	Amps	21
Peak Stall Rating	Lb-in	840
	Nm	94.8
	Amps	64
Torque Constant	Lb-in/A	13.0
	Nm/A	1.47
Back EMF	V/Krpm	115
Resistance	Ohms	0.34
Inductance	mH	2.9
Armature Inertia	Lb-in-sec²	0.0287
	Kg-m²	0.00324

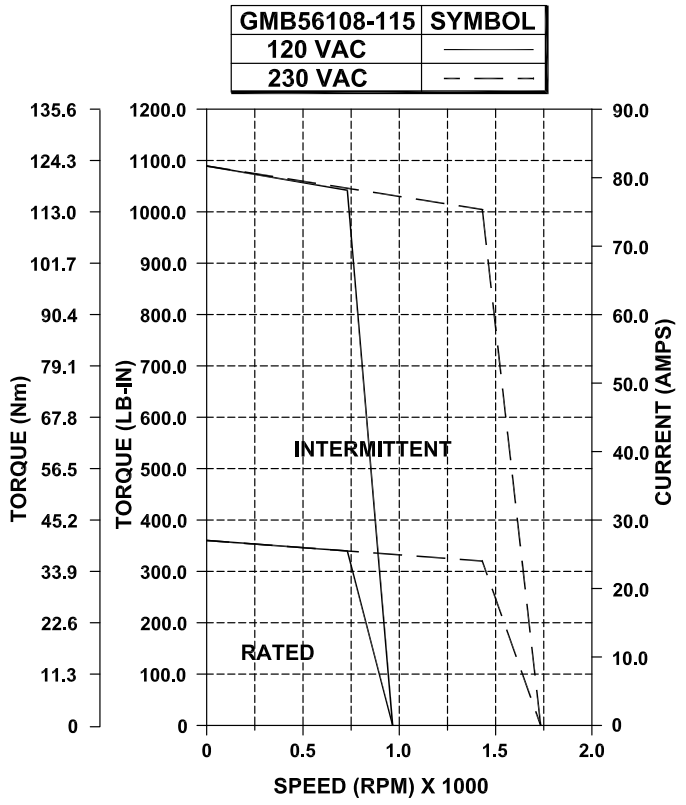
NOTE: All ratings based on a 25°C ambient temperature with the motor face mounted to a 14" x 14" x 3/4" aluminum heatsink.

GMB56108-80 PERFORMANCE DATA



Power @ Rated Speed	HP	8.68
	KW	6.47
Speed, RPM	Max.	2400
	Rated	1900
Cont. Stall Rating	Lb-in	360
	Nm	40.7
	Amps	40
Peak Stall Rating	Lb-in	1080
	Nm	122.1
	Amps	120
Torque Constant	Lb-in/A	9.1
	Nm/A	1.02
Back EMF	V/Krpm	80
Resistance	Ohms	0.12
Inductance	mH	1.1
Armature Inertia	Lb-in-sec²	0.0370
	Kg-m²	0.00418

GMB56108-115 PERFORMANCE DATA



Power @ Rated Speed	HP	6.40
	KW	4.77
Speed, RPM	Max.	1700
	Rated	1400
Cont. Stall Rating	Lb-in	360
	Nm	40.7
	Amps	28
Peak Stall Rating	Lb-in	1080
	Nm	122.1
	Amps	83
Torque Constant	Lb-in/A	13.0
	Nm/A	1.47
Back EMF	V/Krpm	115
Resistance	Ohms	0.22
Inductance	mH	1.9
Armature Inertia	Lb-in-sec²	0.0370
	Kg-m²	0.00418

NOTE: All ratings based on a 25°C ambient temperature with the motor face mounted to a 14" x 14" x 3/4" aluminum heatsink.

GMB5600 SERIES MODEL NUMBERING

This section explains the model numbering system for Glentek's GMB5600 Series Brushless Servo Motors. The model numbering system is designed so that you, our customer, will be able to quickly and accurately create the model number for the drive that best suits your requirements. Please complete the drive configuration code you require using the information on this page. After completing your model number, please contact a Gletnek Sales Engineer to confirm that the model number you have created is correct.

GMB		56	27	-	70	-	E	-	0	0	2	0	0	1	0	0	-	

Magnet Type blank = NdFeB
Frame Size 56 = 5.6" (4 pole) Motor
Stack Length 27 = 2.7 inch stack
Back EMF Constant 70 = 70 V/Krpm
Dimensions E = English
Brake option 0 = No brake installed
Commutation Device 0 = Brushless Resolver
Number of Motor poles 2 = 6 Pole
Flange Type 0 = Standard
Shaft Type 0 = Standard
Lead Termination 1 = Two MS Connectors
Wiring Diagram (MS connector lead termination only) 0 = Glentek Standard
Encoder Option 0 = No encoder installed
Factory Assigned Option leave blank

GMB				-		-		-									-	

Magnet Type

	Leave blank for rare earth magnets

Frame Size

56	5.6" Motor

Stack Length

27	2.7" Stack	**81**	8.1" Stack
54	5.4" Stack	**108**	10.8" Stack

Back EMF Constant

2.7" Stack		5.4" Stack		8.1" Stack		10.8" Stack	
70	34V/Krpm	**70**	70V/Krpm	**80**	80V/Krpm	**80**	80V/Krpm
115	115V/Krpm	**115**	115V/Krpm	**115**	115V/Krpm	**115**	115V/Krpm

For custom Back EMF, Please Contact Glentek

Dimensions

E	English	**M**	Metric

Brake Option

0	No brake installed	**1**	24 VDC Brake	**2**	Special

Commutation Device

0	Brushless Resolver	**2**	Encoder with commutation tracks	**4**	Absolute Encoder
1	Hall Effect Sensors	**3**	Special	**5**	Sin/Cos Encoder

Number of Motor Poles

2	6 pole

Flange Type

0	Standard	**1**	Special

Shaft Type

0	Standard	**1**	Special

Lead Termination

0	One MS Connector	**3**	Special
1	Two MS Connectors	**4**	Liquid tight strain relief with flying leads
2	NPT(s) only with flying leads	**5**	Euro-style connectors

Wiring Diagram (MS connector lead termination only)

0	Glentek Standard	**1**	Special

Encoder Option

0	No encoder installed	**4**	1250 PPR	**8**	8192 PPR	**C**	4096 PPR
1	500PPR	**5**	2000 PPR	**9**	5000 PPR	**D**	3600 PPR
2	1000PPR	**6**	2500 PPR	**A**	512 PPR	**E**	18000 PPR
3	1024PPR	**7**	Special	**B**	2048 PPR		

Factory Assigned Option

A numerical code will be assigned by Glentek to motors whose specifications vary from the standard configuration